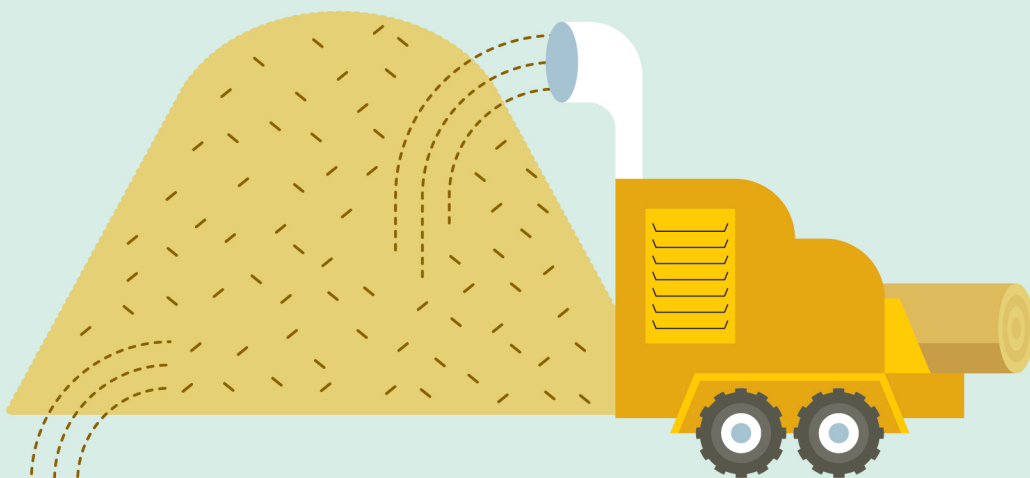


HOW PAPER IS MADE



1 Foresters plant trees, manage the forests, and choose the trees that are ready to harvest.

2 A truck driver brings the logs to the paper mill.



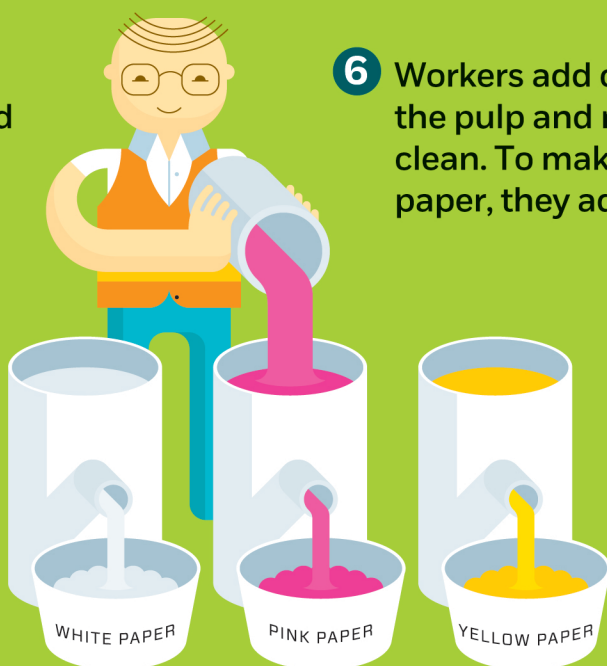
4 Workers load the logs into a wood chipper. Out come tiny wood chips.



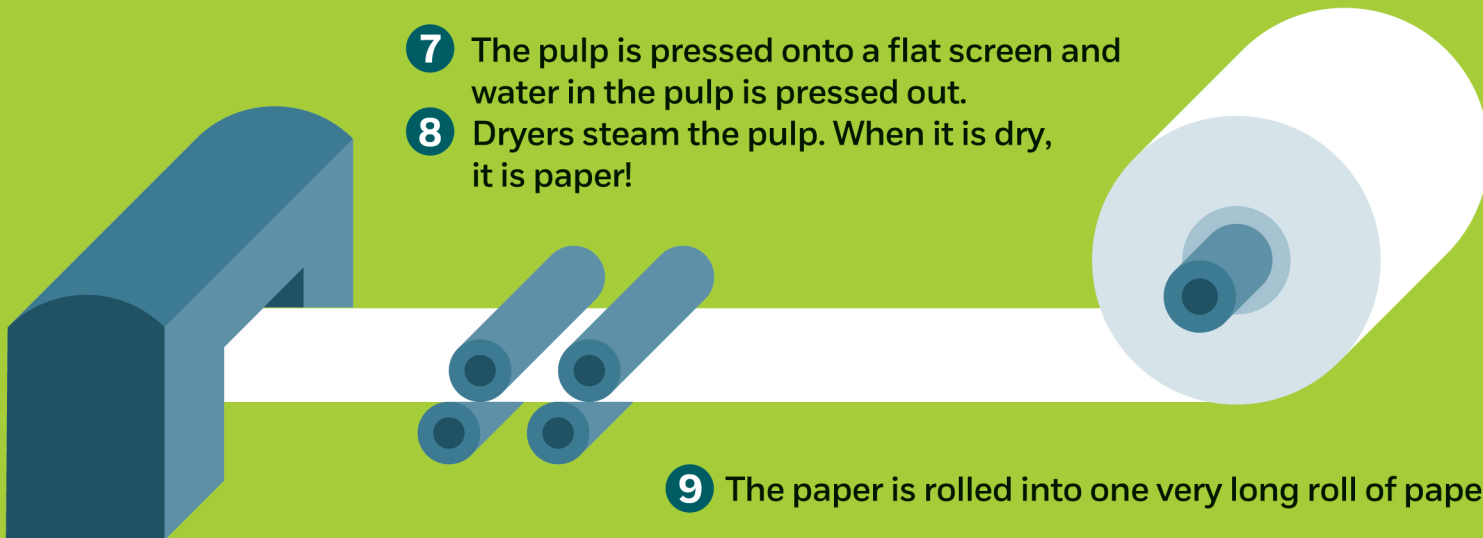
3 The bark, the outer skin of the tree, is removed.



5 The wood chips are boiled in a digester. They dissolve into pulp.



6 Workers add chemicals to whiten the pulp and make it strong and clean. To make different colors of paper, they add dye.



7 The pulp is pressed onto a flat screen and water in the pulp is pressed out.

8 Dryers steam the pulp. When it is dry, it is paper!

9 The paper is rolled into one very long roll of paper!

10 Workers cut the paper into sheets. Next, truck drivers take the paper to stores, offices and schools where people use it.



Did you know?

There are more trees and forests today in the U.S. than there were 60 years ago.

Working forests produce trees to make a wide range of goods, including paper. Owners of working forests plant even more trees than they harvest. More than 1.7 million trees are planted in working forests every single day!

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